

~~Ship~~ ship this wk 24-25/02

Work Order ID 66627-~~8~~

Wednesday, February 23, 2011 9:20:44 AM

Page 1

Item ID: D3675-5

Revision ID:

Item Name: Sliding Door Bracket

Start Date: 2/23/2011 Start Qty: 1.00

Required Date: 2/23/2011 Req'd Qty: 1.00

Reference:

PRELIMINARY ISSUE

Cust Item ID:

Customer:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start 
Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3675	1 PDI

100  0.00

Waterjet
FLOW CNC Waterjet
304 040
Memo
1-Cut as per Dwg D3675
Dwg Rev: PDI
Prog Rev: PDI
2-Deburr if necessary


1B 11-2-23

2

110  0.00

QC
Quality Control
Memo
QC2- Inspect parts off machine FAI/FAIB

1B 11-2-23

120  0.00

QC
Quality Control
Memo
QC8- Inspect parts - second check

inspected to 31
PDI Dwg
only

8 March 3 17

Work Order ID 66627

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Page 2

Item ID: D3675-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Sliding Door Bracket

Start Date: 2/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



NC BRAKE

Brake NC

Memo

0.00

Sps 11/02/25

(1)

Brake NC

Form as per Dwg D3675

140

0.00



QC5- Inspect part completeness to step on W/O

- inspected to ADI

QC

Memo

0.00

Dug only
8/10/25 @

Quality Control

150

0.00



Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

Powdercoat

Memo

0.00

Powder Coating

START TIME: _____

OVEN TEMPERATURE: _____

FINISH TIME: _____


N/A

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3675-S PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11-02-25 11-02-25	130	swal extra prot only made for bend per 11-02-25	h 11-02-25		S 11-02-25		h 11-02-25	

NOTE: Date & initial all entries

Work Order ID 66627

Wednesday, February 23, 2011 9:20:45 AM

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Item ID: D3675-5

Accept

Setup Start

Revision ID:

Stop

Item Name: Sliding Door Bracket

Start Date: 2/23/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC3- Inspect Part Finish

0.00



QC

Memo

Quality Control

170

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

Packaging

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

Quality Control

POSITIVE RECALL

EFFECTIVE 11.02.23

RELEASED

AUTH

DATE

ANG 1106

Picklist Print

Page 1

Wednesday, February 23, 2011 9:20:42 AM

Work Order ID: 66627



Parent Item: D3675-5



Parent Item Name: Sliding Door Bracket

Start Date: 2/23/2011

Required Date: 2/23/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.11 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304S20GA

Purchased

No

100

sf

111.0938

0.4092

0.430737



1811-2-23

304/316 .040 Sheet

Location

Loc Qty

Loc Code

MAT

111.0938

115953

21.6

116437

52.2538

116623

37.24

116437

Ⓟ

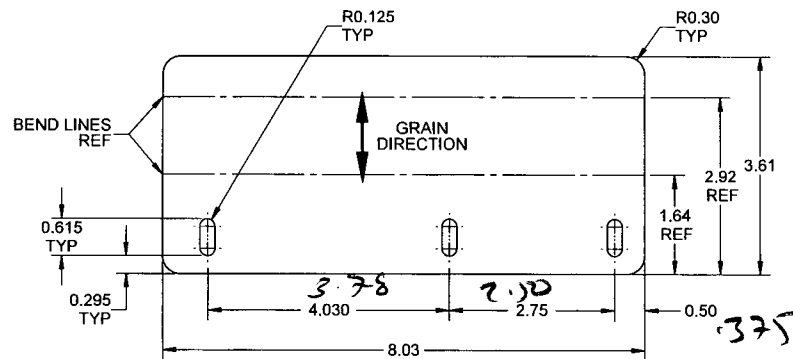
DART AEROSPACE LTD	Work Order:	66627
Description: Sliding Door Bracket (Composite Door)	Part Number:	D3675-5 Bent
Inspection Dwg: D3675 Rev: PD1		Page 1 of 1

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by:	Sp	Audited by:	S	Prototype Approval:	N/A
Date:	11/02/25	Date:	11/02/25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



PD1 **D3675-5F FLAT PATTERN**

Wb 6/6/27

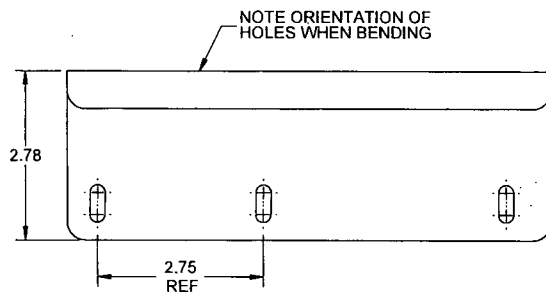
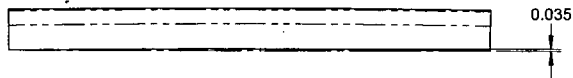
PRELIMINARY ISSUE

11.02.18

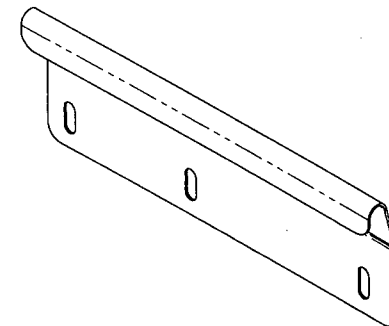
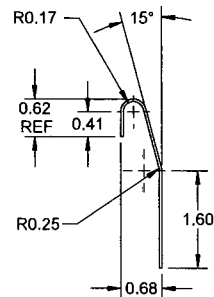
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK
PER MIL-S-5059 (ANNEALED) OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.67 lbs

DESIGN	<i>ASIS</i>	DART AEROSPACE LTD	
DRAWN	<i>B</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PD1
MFG. APPR.		D3675	SHEET 6 OF 6
APPROVED		TITLE	SLIDING DOOR BRACKET (COMPOSITE DOOR) SCALE
DE APPR.			NTS
DATE	11.02.18	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D3675-5 SLIDING DOOR BRACKET
(MAKE FROM D3675-5F)



NOTES:

- 1) MATERIAL: SEE SHEET 6
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-5" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.33 lbs EACH
- 8) THE D3675-5 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-3 BRACKET.

PRELIMINARY ISSUE

11.02.18

DESIGN	AS	DART AEROSPACE LTD	
DRAWN	B	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PD1
MFG. APPR.		D3675	SHEET 3 OF 6
APPROVED		TITLE	SLIDING DOOR BRACKET
DE APPR.		(COMPOSITE DOOR)	SCALE
DATE	11.02.18		NTS

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